



**NOTE:** When ordering parts, give QUANTITY, PART NUMBER, DESCRIPTION, and COMPLETE MODEL NUMBER. Reference numbers are used ONLY to identify parts in the drawing and are NOT to be used as order numbers.

**Repair Parts Kit No. 3430-0332**

Contains: One o-ring (Ref. 5), one rubber gasket (Ref. 6), and one mechanical seal (Ref 7).

**Silicon Seal Kit No. 3430-0589**

Contains one each: 1720-0083 o-ring (Ref. 5) and mechanical seal (silicon carbide) (Ref. 7).

**SP Chamber Kit No. 3430-0480SP**

Contains: One chamber with wear ring, (Ref. 2), one o-ring (Ref. 5), one drain/vent plug (Ref. 1) and one vent plug (Ref.1A).

**Hydraulic Motor Part Nos.**

2500-0081C (HM1C Models)  
2500-0082C (HM2C Models)  
2500-0083C (HM3C Models)  
2500-0084C (HM4C Models)  
2500-0085C (HM5C Models)

**Parts Kit No. 3430-0748**

Contains: One each ball bearing (Ref. 13), motor shaft seal (Ref. 16), thread seal gasket (Ref. 35), two cartridge o-rings (Ref. 15) and washer (Ref. 36); two each motor housing o-rings (Ref. 22), and port adapter o-rings (Ref. 30 & 32).

**Adapter Kit No. 3430-187 (HM2 and HM4 Models Only):**

Contains one each:  
No. 3360-0021 Pressure Port Adapter  
No. 3373-0020 (Size #1)  
No. 3373-0021 (Size #2)  
No. 3373-0022 (Size #3)  
No. 1720-0108 Adapter O-ring and  
No. 1720-0105 Orifice O-ring (Qty. 3).

Ref. No.	Qty. Req'd.	Part No.	Description
1	1	2406-0007	Drain/Vent Plug (9303C-SP)
1	1	2406-0016	Drain/Vent Plug (9303S-SP)
1A	1	2406-0001	Vent Plug (9303C-SP)
1A	1	7SP34	Vent Plug (9303S-SP)
2	1	3430-0480SP	Pump Casing (9303C-SP)
2	1	0150-9070S	Pump Casing (9303S-SP)
3	1	2253-0002	Impeller Nut (9303C-SP)
3	1	2253-0006	Impeller Nut (9303S-SP)
4	1	0401-9100P	Impeller (Nylon Std. 9303C-SP)
4	1	0402-9100P	Impeller (Polypropylene Optional) (Std 9303S-SP)
5	1	1720-0083	O-ring
6	1	1700-0100	Gasket
7	1	2120-0009	Mechanical Seal (Viton/Ceramic) (Std 9303C-SP)
7	1	3430-0589	Mechanical Seal (Silicon Carbide) (Std 9303S-SP)
8	1	0750-9300C	Mounting Flange (9303C-SP)
8	1	0756-9300S	Mounting Flange (9303S-SP)
9	4	2210-0020	Hex Head Cap Screw (9303C-SP)
9	4	2210-0125	Hex Head Cap Screw (9303S-SP)
10	1	1410-0056	Slinger Ring
11	1	1810-0014	Snap Ring
12	1	1820-0013	Retaining Ring
13	1	2000-0010	Ball Bearing
14	1	1410-0131	Cartridge, Front
15	2	1720-0268	O-ring
16	1	2104-0010	Lip Seal (only sold in Parts Kit No. 3430-0748)
17	1	1410-0130	Seal Spacer
18	1	2029-0014	Thrust Bearing Assembly
19	1	0531-2500	Shaft (HM2C/HM4C)
19	1	0533-2500	Shaft (HM1C/HM5C)
19	1	0536-2500	Shaft (HM3C)
20	1	0150-2500C	Motor Body (includes needle bearing)
21	4	2210-0005	Hex Head Cap Screw
22	2	1720-0110	O-ring
23	1	1600-0045	Dowel Pin (HM2C/HM4C)

Ref. No.	Qty. Req'd.	Part No.	Description
23	1	1600-0044	Dowel Pin (HM1C/HM5C)
23	1	1600-0052	Dowel Pin (HM3C)
24	1	1600-0042	Dowel Pin (HM2C/HM4C)
24	1	1600-0037	Dowel Pin (HM1C/HM5C)
24	1	1600-0068	Dowel Pin (HM3C)
25	1	3900-0022	Gerotor (HM1C)
25	1	3900-0023	Gerotor (HM2C)
25	1	3900-0024	Gerotor (HM3C)
25	1	3900-0025	Gerotor (HM4C)
25	1	3900-0048	Gerotor (HM5C)
26	1	0701-2500C1	Gerotor Housing (HM2C Models) 1/4" wide
26	1	0700-2500C1	Gerotor Housing (HM1C Models) 1/2" wide
26	1	0703-2500C1	Gerotor Housing (HM4C Models) 5/16" wide
26	1	0702-2500C1	Gerotor Housing (HM3C Models) 1" wide
26	1	0704-2500C1	Gerotor Housing (HM5C Models) 5/8" wide
27	1	0254-2500C2	Motor End Plate (includes needle bearing)
28	4	2270-0039	Washer
29	4	2220-0045	Cap Screw (HM2C/HM4C Models)
29	4	2220-0021	Cap Screw (HM1C Models)
29	4	2220-0044	Cap Screw (HM3C Models)
29	4	2220-0032	Cap Screw (HM5C Models)
30	1	1720-0108	O-ring
31	1	3360-0021A	Pressure Port Adapter (includes o-ring)
32	1	1720-0262	O-ring
33	1	3320-0051A	Tank Port Adapter (includes o-ring)
34	1	3220-0029	Bypass Adjusting Screw
35	1	1700-0047	Gasket
36	1	2270-0027	Washer
37	1	2250-0038	Lock Nut
38	1	1610-0032	Roll Pin (HM2C/HM4C)
38	1	1610-0031	Roll Pin (HM1C/HM5C)
38	1	1610-0055	Roll Pin (HM3C)
39	1	1810-0026	Snap Ring
40	1	1610-0012	Woodruff Key (9303C-SP)
40	1	04432	Woodruff Key (9303S-SP)